CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS LIGHTS 100 MENTHOL FTB - HONG KONG
BRAND CODE-0650 (HKG)

EFFECTIVE DATE: 11/01/92
HONG KONG

APPLIES TO EXPORT FORMULAS: 84

CIGARETTE LENGTH	: 98.5	MM	UK TAR	: 9.0	MG/CIGT	8.5 -	9.4
TOBACCO ROD CIRCUM.	: 23.00	MM					
TOBACCO ROD LENGTH	: 67.0	MM					
FILTER LENGTH	: 31.5	MM					
TIPPING LENGTH	: 36.000	MM					
TOTAL R.T.D.	: 4.90	IN. H2O	FRESH MENTHOL	: .60	MG/CIGT	.55 -	.65
DILUTION TARGET	: 45.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M WHITE SGL PPT KC 265M2 12-470-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 25.00 8.5 X 16MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX NA 888-0 PVA 62-094-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0520 - 13.40% VIRGINIA SLIMS LIGHTS MENTHOL FTB

CIGARETTE PAPER : 25.50MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-755-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : PACK PRINT STATE "LOW TAR" (0-10MG). TAR TOLERANCE
: IS PACK PRINT +/-15% PER HONG KONG REQUIREMENTS.
: LOOSE ENDS: < 0.5000 GRAMS/50 CIGARETTES
: FIRMNESS: 3.10MM @ PACK O.V.%

REASON FOR CHANGE : BLEND CHGD TO 13% BLDET. NO FILLER CODE CHANGE.
: FIELD MENTHOL TARGET AND RANGE REMOVED FROM SPEC.
: WEIGHTS CHANGED. EFFECTIVE WHEN CURRENT FILLER
: DEPLETED.

PREPARED BY : C. F. VEALEY
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